

**ABSTRACT**

The method is used for mounting a roof module (10) on a roof frame structure (12), having a roof opening (20), of a vehicle body (14), wherein the roof module (10), which contains a roof module panel (16) and a roof liner (18), is brought from outside into a defined inserted position relative to the roof opening (20), thereby forming an adhesive connection with the roof frame structure (12), and wherein the roof liner (18) in the inserted position has at least one roof liner portion (24) protruding over a roof frame member (22) of the roof frame structure (12).

Provision is made here for the roof module (10) to be positioned at least temporarily relative to the roof opening (20) by means of a movement component in the longitudinal direction (X) of the vehicle body in such a way that the roof module (10) is initially brought into a threaded-in position at a distance from the roof frame structure (12), in which position the roof liner portion (24) is positioned opposite an inner region (28) of the roof frame member (22), and in that the roof module (10) is subsequently brought into the inserted position by means of a feeding movement directed substantially perpendicularly to the bonding face (26), this movement being favorable for the adhesive connection.